



UNION WINE CO.

MADE IN OREGON

THE ART OF SCIENCE

There's a mixture of art and science that goes into making our Alchemist wines. Alchemist is an inspiring blend of the very best from our favorite Willamette Valley vineyards and is the small-batch, pinnacle of the Union Wine Company portfolio. This Pinot Noir is a bold and uncompromising wine crafted to elevate everyday moments to the realm of art.

The 2015 vintage started off with a mild winter which caused bud break to occur very early. The early warm temperatures continued, with flowering occurring in late May to early June in most of the state. Similar to 2014, the summer was warm and dry. As we approached what looked to be like an exceptionally early harvest, the weather cooled off as we entered into September and allowed the flavors to catch up with the escalating sugars. The harvest was bountiful and extremely high quality, with the resulting wines showing generous fruit, intense concentration, and great energy reminiscent of the vintage.

TASTING NOTES: BLACKBERRY, CHERRY, CIGAR BOX

2015 ALCHEMIST PINOT NOIR

VINEYARDS	36% Dundee Hills	ALCOHOL CONTENT	14.2% by Volume		
	28% Ribbon Ridge		PH	3.54	
	14% McMinville			TA	5.1 g/L
	17% Chehalem Mnt				RESIDUAL SUGAR
	1% Eola-Amity		BOTTLE SIZE	750ML	
APPELLATION	Willamette Valley				
CELLAR TREATMENT	Aged 11 months in french oak (25% once used)				