



**UNION WINE CO.**

MADE IN OREGON

## THE ART OF SCIENCE

There's a mixture of art and science that goes into making our Alchemist wines. Alchemist is an inspiring blend of the very best from our favorite Willamette Valley vineyards and is the small-batch, pinnacle of the Union Wine Company portfolio. This Pinot Noir is a bold and uncompromising wine crafted to elevate everyday moments to the realm of art.

The 2013 growing season started off with a fairly typical Oregon spring. Flowering in the Willamette Valley was early and the fruit set ranged from average to above average. As spring became summer the rains let up and we enjoyed a wonderfully warm and dry season. As the summer progressed it became apparent that we were heading for a very early harvest. We waited for the rains to pass and harvested clean fruit with balanced flavors in mid-October.

**TASTING NOTES: RASPBERRY, DARK CHERRY, BAKING SPICE**

## 2013 ALCHEMIST PINOT NOIR

<b>VINEYARDS</b>	40% Carabella 33% Roe & Roe 27% Hawks View	<b>PH</b>	3.7
<b>APPELLATION</b>	Willamette Valley	<b>RESIDUAL SUGAR</b>	Dry
<b>CELLAR TREATMENT</b>	Aged 12 months in French oak - 33% once used	<b>BOTTLE SIZE</b>	750ML
<b>ALCOHOL CONTENT</b>	13% by Volume	<b>RELEASE DATE</b>	October 2014