



**UNION WINE CO.**

MADE IN OREGON

# OREGON IN A BOTTLE

Underwood Pinot Noir is the one we are known for and an easy introduction to the Union Wine Company brand. Underwood is a vibrant and complex wine that brings the Pinot flavor experience to more people. Reflecting the character of the region, our fruit creates a uniquely Oregon Pinot Noir.

The 2015 vintage started off with a mild winter which caused bud break to occur very early. The early warm temperatures continued, with flowering occurring in late May to early June in most of the state. Similar to 2014, the summer was warm and dry. As we approached what looked to be like an exceptionally early harvest, the weather cooled off as we entered into September and allowed the flavors to catch up with the escalating sugars. The harvest was bountiful and extremely high quality, with the resulting wines showing generous fruit, intense concentration, and great energy reminiscent of the vintage.

**TASTING NOTES: RASPBERRY, BLACK PLUM, VIOLET**

## 2015 UNDERWOOD PINOT NOIR

<b>VINEYARD SOURCES</b>	40% Umpqua Valley 60% Willamette Valley	<b>PH</b>	3.5
<b>CELLAR TREATMENT</b>	Aged 8 months on 10% new French Oak	<b>TA</b>	4.9 g/L
<b>ALCOHOL CONTENT</b>	13.5% by Volume	<b>BOTTLE SIZE</b>	750ML
<b>RESIDUAL SUGAR</b>	Dry	<b>TASTING NOTES</b>	Raspberry, Black Plum, Violet